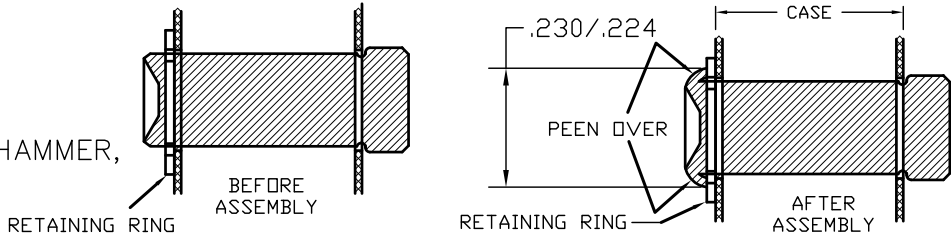


816799—THIS PIN IS FORMED OVER  
CUSTOMER MUST GRIND OFF FORMED END  
 & INSTALL THIS PIN USING A PRESS OR HAMMER,  
 PEENING THE EDGE OVER THE HOLE.



INSTRUCTIONS: 857046  
 CASE & LABEL: 820122 & 863052

816998—Ratchet Renewal Kit (Includes Spindle, Reversing Pin, Washer, Retaining Ring, Spring, & Ball)  
 811349—Ratchet Tang Ass'y. (Includes Ratchet Renewal Kit & Tang)

LEGEND: ( ) = Quantity/Tool  
 \* = Quantity/Multi-Pak



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PART DESCRIPTION	DIAGRAM NO. & REV.
2SDR 50I (IN./LBS)	810749-G